California Reservoirs Retrofitted With Aluminum Covers



In March 2007, following a significant

rainfall event, a reservoir roof experi-

enced a localized failure and collapsed

due to ponding water. This required an

emergency repair and heightened aware-

ness of the need for improvements. It

was determined that the reservoirs' con-

crete shells were in good condition and

A five-year business plan created

would allow retrofitting, potentially sav-

in 2008 identified five reservoirs that

required immediate attention and secured

the funds necessary for the improve-

ments. The plan included the replace-

ment of old roofs with new aluminum

covers, extending the life of the reservoirs

current building and seismic codes.

Optimal Solution

and bringing them into compliance with

In the past, aluminum geode-

sic cover manufacturers Temcor and Conservatek (now CST Covers) had

provided domes for some of the dis-

trict's water reservoirs, so the district

was familiar with this technology. The

challenge was to verify whether alu-

minum dome technology could be

applied to non-circular shapes. The

solution was to design a low-profile, tri-

angulated aluminum roof supported by

ing the district \$25 million.

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adre Dam Municipal Water District (MWD) provides drinking water, wastewater, recycled water and recreation services to 100,000

residents in nine suburbs in San Diego County. The district imports 100% of its potable water supply and treats 2 million gal per day of wastewater at its Ray Stoyer Water Recycling Facility.

As part of the district's original infrastructure built in the 1960s, five in-ground reservoirs were constructed with builtup wood framing and corrugated metal covers supported by reinforced concrete columns. As the existing covers fell into disrepair, continual maintenance was required to keep the reservoirs in good operating condition and in compliance with California Department of Environmental Health regulations. The district's 2001 Integrated Facilities Plan recommended that all five be replaced at a cost of more than \$40 million. stainless steel columns. The new roofs also incorporated concrete shear walls designed to current seismic standards.

Because aluminum is inherently corrosion-resistant, it requires little to no maintenance. The covers CST had provided the district in the past had performed well, and required a quick construction process.

The Padre Dam MWD also was attracted by the aesthetics of the new lowprofile reservoir covers—because residential neighborhoods have grown around the reservoirs, aesthetics were important. Installation of the aluminum covers also would have less impact on local residents than other material options.

During the retrofit and upgrade process, the water district planned ahead and designed the aluminum covers to support additional loads, such as solar panels, at some point in the future.

To date, CST Covers has replaced the aging roofs on three in-ground reservoirs with new low-profile aluminum covers. The fourth in-ground reservoir required complete replacement, so a prestressed circular concrete tank and cover were utilized. The fifth reservoir will involve the largest retrofit to date, including an aluminum cover from CST, and will be designed to accommodate storage of 8 million gal.

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