

# TC80 Total Chlorine Analyzer



**ELECTRO-CHEMICAL DEVICES**

## Features

- Panel Mounted System Plumb and Play Design
- Automatic pH Compensation
- Automatic Flow Control
- T80 Analyzer Capability
- Compliant with EPA Method 334.0

## Benefits

- Complete System, Easy Installation, Ready to Use
- No Expensive Reagents
- Eliminates Pressure Regulators and Rotameters
- Dual Measurements, (2) 4-20 mA and (3) Alarm Relays, 24VDC or 110/220 VAC Power, Auto clean option



*Model TC80  
Total Chlorine Analyzer*

## Description

The Model TC80 is a panel mounted, ready to use Total Chlorine Analyzer. It is designed to monitor total chlorine in drinking water, rinse water, cooling water or other fresh water samples from 0.05 – 20 ppm  $\text{Cl}_2$  with the High Range sensor and 0.005 to 2.000 ppm with the Low Range sensor. The TC80 features a plug and play design that incorporates a flow control device, a pH sensor, a chlorine sensor and the T80 transmitter are conveniently mounted on a PVC panel. Connect the sample and drain lines, connect the power and outputs and it is ready to use. The TC80 is calibrated at the factory before shipment, additional Calibrations are accomplished by DPD comparison.

**Total Chlorine** is the combined amount of Free Chlorine, Chloramine, Organic and Bound Chlorine in the sample. The TC Sensor is a three electrode amperometric sensor with a Gold cathode, Silver Halide anode and 304 SS counter electrode. The Counter electrode provides a stable base potential that minimizes drift. The Total Chlorine sensor has a micro-porous membrane that allows ions to diffuse in and out of the sensor. The various chlorine species in the measured solution diffuse

into the sensor and react with the acidic potassium iodide electrolyte to form iodine. The iodine is reduced at the cathode back to iodide and the current flow between the cathode and silver iodide anode is proportional to the Total Chlorine. The pH sensor provides accurate compensation for samples between pH 4 and pH 12 and eliminates the need for an expensive sample conditioning system. The T80 graphically displays both the Total Chlorine and pH allowing easy trend analysis.

**Amperometric chlorine sensors** are flow sensitive, the minimum required flow by the sensor is 0.5 ft/sec, above this value the output is virtually flow independent. A “Constant head” Flow controller maintains the optimum flow by the sensor over a wide range of incoming sample flow rates. The minimum flow required is 10 gal/hr and the maximum flow is 80 gal/hr with the sample going to drain at atmospheric pressure.

**The Auto Clean option** includes a solinoid actuated spray cleaner that uses either 30 psi process water or compressed air to clean the electrode surfaces. An easily adjusted timer controls the period and duration of the cleaning cycle. (shown above)

# TC80 Total Chlorine Analyzer

## Specifications

### Sensor and Flow Train

#### Sensor

Amperometric, Three Electrode, Gold-Cathode/Silver-Silver Halide-Anode/ 304 SS counter electrode, Digital

#### Measurement Range

Chlorine: 0.05 to 20.00 ppm (High Range)  
0.005 to 2.000 ppm (Low Range)

pH: 4 to 12 pH

#### Operating Temperature

0° C to 45° C (32° F to 113° F)

#### Min/Max Flow

38 L/hr to 300 L/hr (10 gal/hr to 80 gal/hr)

#### Wetted Materials

PVC, PP, PVDF, PTFE, Glass, 304 & 316 SS

#### Process Connections

Input 1/4" barb fitting (1/4" FNPT), Drain 3/4" FNPT fitting

#### Response Time

T90 approximately 2 minutes

#### Electrolyte Life

Up to 6 months

### T80 Transmitter

#### Measurements

Chlorine: 0.001 to 999.9 ppb, ppm, auto ranging

pH: 0 to 14 pH

Temperature: 0° C to 100° C (32° F to 212° F)

#### pH Compensation

pH 4 - 12

#### Display

2.5" X 1.75" backlit LCD, 4 lines for Text & Graphical

#### Enclosure

NEMA 4X, LxWxD: 5.7" x 5.7" x 3.5"

#### Outputs

(1) 4-20 mA for Total Chlorine, set to Sensors Range

(1) 4-20 mA for pH (Optional) , set 0-14 pH

#### Alarm Relay Ratings

(3) SPDT 230 VAC/5A

#### Input Power

110/220 VAC @ 50/60 Hz

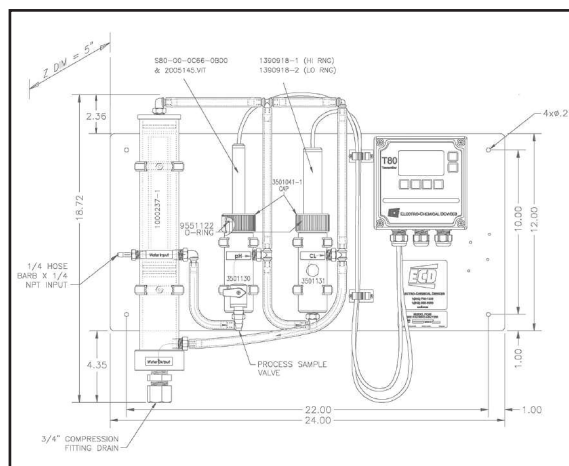
Optional 24 VDC (12 to 50 VDC) @ 0.25A

| Part No.                             | Model and Product Description  |
|--------------------------------------|--|
| TC80-01-2200 (HR), TC80-11-2200 (LR) | TC80, complete, panel mounted, auto pH compensation, 110/220 VAC             |
| TC80-01-1200 (HR), TC80-11-1200 (LR) | TC80, complete, panel mounted, auto pH compensation, 24 VDC                  |
| TC80-01-2210 (HR), TC80-11-2210 (LR) | TC80, complete, panel mounted, auto pH comp, 110/220 VAC, with spray cleaner |
| TC80-01-1210 (HR), TC80-11-1210 (LR) | TC80, complete, panel mounted, auto pH comp, 24 VDC, with spray cleaner      |

(HR) = High Range, 0.05-20.00 ppm

(LR) = Low Range, 0.005-2.000 ppm

| Part No.         | Spare Parts and Accessories Description        |
|------------------|--|
| 1391005-1        | Total Chlorine Sensor (High Range)             |
| 1391005-2        | Total Chlorine Sensor (Low Range)              |
| 1000248-1        | Recharge Kit, (membrane and refill sol'n)      |
| 1000245-1        | Membrane Replacement Kit                       |
| 1000246-1        | Electrolyte Refill Kit                         |
| S80-00-0C00-0C00 | S80 pH Sensor, Complete                        |
| 2005145.VIT      | Replacement pH Cartridge                       |
| 3501131          | Flow Cell, Chlorine                            |
| 3501130          | Flow Cell, pH                                  |
| 1000263          | Cable assembly, Total Chlorine sensor, 2 meter |



Specifications subject to change without notice.

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